

# Macrocast/Macroplast

Casting resins from Henkel

Status May 2006



Macrocast	Hardener	Mixing ratio (weight)	Viscosity at 20°C mixed (mPa.s)	Potlife at 20°C (min)	Shore hardness at 20°C	Color	Special features
<b>Filled Polyurethane</b>							
CR 8101	UK 5400	4:1	2650 +/- 150	60 +/- 10	D 35 - 45	light brown	capacitor
CR 3127	CR 4300	5:1	3400 +/- 600	90 +/- 20	D 60 - 70	light brown	UL94-V0
CR 3127 B7	CR 4300	5:1	2800 +/- 400	7 +/- 1	D 70 - 80	light brown	UL94-V0
CR 6130	CR 4300	100:28	1500 +/- 300	2,5 +/- 0,5	A 65 - 75	white	low viscosity, soft
CR 6127	CR 4300	85:15	2600 +/- 400	90 +/- 20	A 80 - 90	white	UL94-V0
CR 6127 B2	CR 4300	85:15	2600 +/- 400	2,0 +/- 0,5	A 80 - 90	white	UL94-V0
CR 6127 SB15	CR 4300	85:15	2600 +/- 400	15 +/- 3,5	A 80 - 90	black	UL94-V0
CR 5441	CR 4300	100:45	1000 +/- 400	25 +/- 5	D 50 - 60	light brown	extremely hydrophobic

No responsibility is taken for the correctness of this information.